



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE1X56-122-294-7

Job Sheet 188150



Part No: RBE1X56-122-294-7

Job Qty: 2 pcs

Part Name: Piston



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE1X56-122-294 Rev.1 IPP Rev. A 19.01.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	2 pcs	3/15/19	3/15/19	0.00	1.00	SL-154 - 1		19/02/17
110	QC 2	2 pcs	3/15/19	3/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		19/02/17
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
120	QC 8	2 pcs	3/15/19	3/15/19	0.00	0.00	QC 8 - 12		

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CANADA
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www.dartaero.com



Container No: S154501



Part: RBE1X56-122-294-7

Job No: 188150

Serial No/Batch: S154501

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 02/19/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

QC 8 - 14		
QC 8 - 17		
QC 8 - 20		
QC 8 - 25		
QC 8 - 3		
QC 8 - 32		
QC 8 - 33		
QC 8 - 35		
QC 8 - 38		
QC 8 - 39		
QC 8 - 4		
QC 8 - 44		
QC 8 - 45		
QC 8 - 49		
QC 8 - 58		
QC 8 - 8		
QC 8 - 9		
QC 8 - 68		
130 Packaging 3-1 - Stock - B4B	2 pcs	3/15/19 0.00 0.00
Packaging 3 - 1 - B4B		
Packaging 3 - 2 - B4B		
Packaging 3 - 3 - B4B		
Packaging 3 - 4 - B4B		
Packaging 3 - 5 - B4B		
140 QC 21 - SA	2 pcs	3/15/19 0.00 0.00
QC 21 - SA - 21		
Part Op 100 - 1-Machine as per folio FC 644		
FOLIO REV: 644		
DWG REV: 2-Debur		
Descriptions: 130 -		

DAS
28
21 9-89

9-89 FEB 20 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303-Round-Bar 1.00	.4000 ft (.2 ea)	100-SL-154 - 1	5100 767

M303 R1.250

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M303R1.000	0	2	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



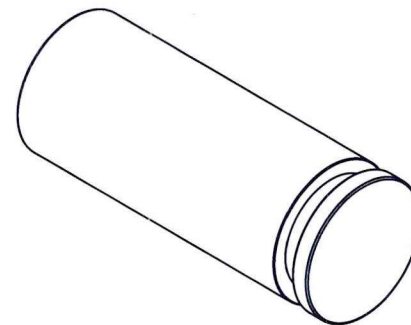
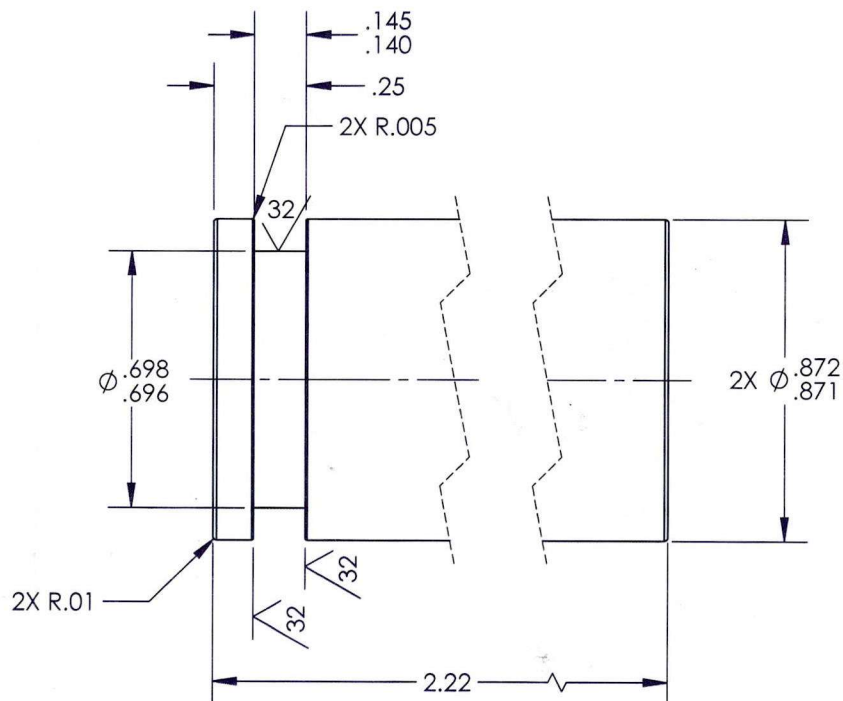
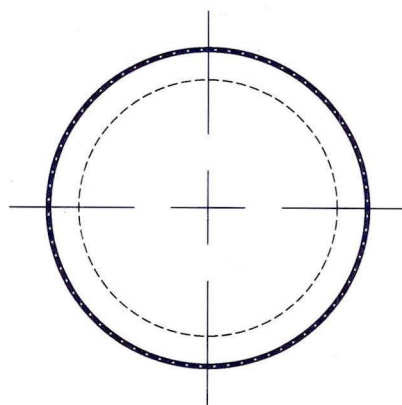
WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

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Other/Details:					

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	16-0160	-7 CH'D MATERIAL WAS 4140 Q&T IS 303 S.S.; REMOVED FINISH; REMOVED DIM M5X0.8 - 6H ∇ .39, $\emptyset$.317, .230; CH'D DIM WAS 1.968 IS 2.22, WAS $\emptyset$.8652/.8648 IS 2X $\emptyset$.872/.871; ADDED DIM .145/.140, .25, 2X R.005, 2X R.01, $\emptyset$.698/.696.	10/11/2016	SM	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMEN
WITHOUT NOT
WORK ORD
NO. 188150 1105
1901-04



TITLE **PUSH-OUT DEVICE**

DWG NO. RBE1X56-122-294-7

REV	1
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MAT'L	303 S.S.
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HEAT

TREAT	FINISH
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SPEC

DRAWN BY:	
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DRAWN BY:	
CHECKED	

CHECKED:	

OPPS APPR:	/
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QA APPR:	
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APPROVED:	
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SCALE	2
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2

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
XX $\pm .005$ FRACTIONS $\pm 1/8$
X $\pm .01$ ANGLES $\pm 5^\circ$
 $\pm .1$ SURFACES = 125 ✓
BREAK ALL SHARP EDGES
015 x 45° OR .015R
DIMENSIONAL LIMITS APPLY
AFTER PLATING
INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
EC135

2012 SHEET 5 OF 6

2012	SHEET 5 OF 6
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PISTON

~~Handwritten scribbles~~

